

Addition facts for 20 and related facts

[a] $\boxed{15} + \boxed{5} = \boxed{}$

$\boxed{5} + \boxed{15} = \boxed{}$

$\boxed{20} - \boxed{5} = \boxed{}$

$\boxed{20} - \boxed{15} = \boxed{}$

[b] $\boxed{14} + \boxed{} = \boxed{20}$

$\boxed{6} + \boxed{} = \boxed{20}$

$\boxed{20} - \boxed{} = \boxed{14}$

$\boxed{20} - \boxed{} = \boxed{6}$

[c] $\boxed{} + \boxed{7} = \boxed{20}$

$\boxed{} + \boxed{13} = \boxed{20}$

$\boxed{} - \boxed{7} = \boxed{13}$

$\boxed{} - \boxed{13} = \boxed{7}$

[d] $\boxed{} + \boxed{8} = \boxed{20}$

$\boxed{8} + \boxed{} = \boxed{20}$

$\boxed{20} - \boxed{8} = \boxed{}$

$\boxed{20} - \boxed{} = \boxed{8}$